180 Systems

INTRODUCTION

180 Systems Experience



Michael Burns MBA, CPA, CA, PMP, CITP

 Founder of 180 Systems, previously headed up PWC midmarket consulting practice and part-time professor at University of Toronto



Alex Miles MBA, BEng, BA

6 years experience in Advisory Consulting,
 Systems Selection, and Implementation
 across Canada, USA, and Europe



Gordon Hertzman MBA

 Extensive expertise in the design, development and implementation of technology solutions based on 25 years of service across a wide variety of industries



Navaid Khan MBA, CCP, CMA

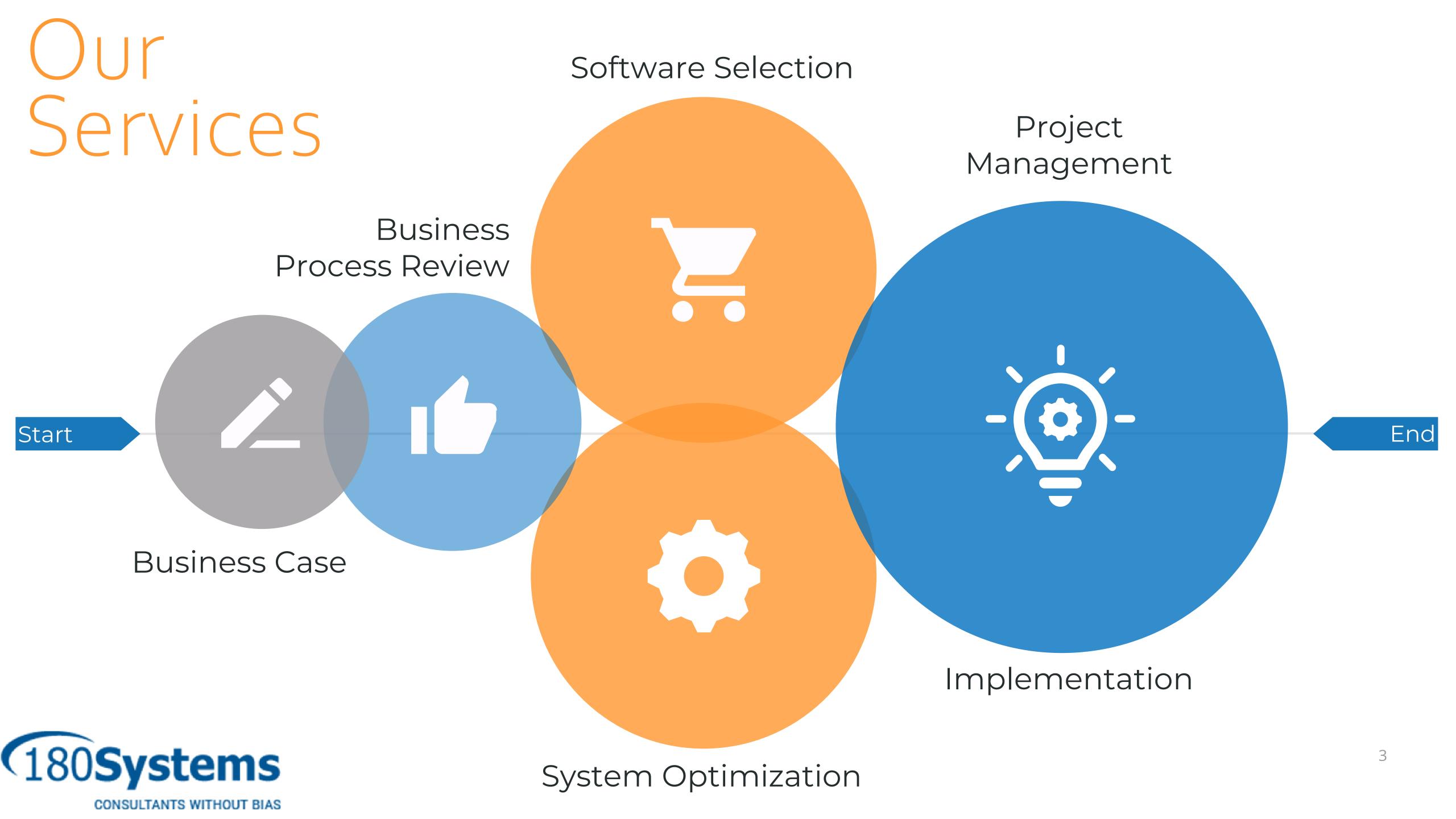
 20 years of proven track record in business transformation strategic initiatives in Canada, United States and in Europe.



Hassan Rehman, BSc

 Over 5 years of experience in project delivery roles. Proficient in collecting, analyzing, and documenting business requirements while ensuring accuracy





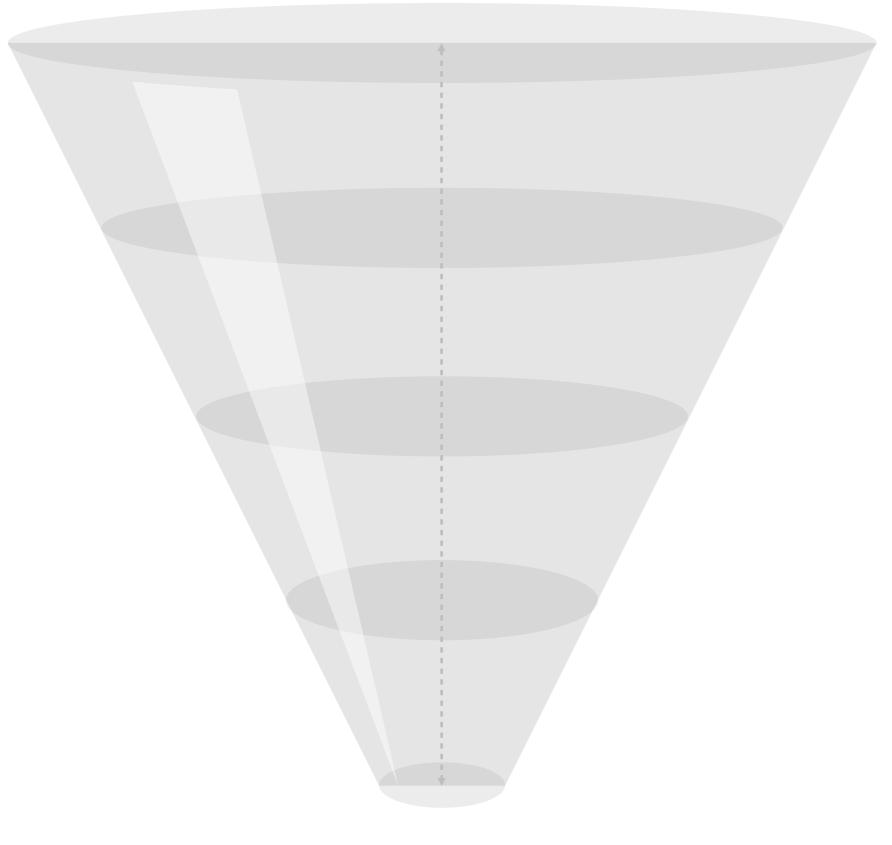
Why 180 Systems

- 1. Vendor independence
- 2. Experienced-based advice 7. Responsive
- 3. Knowledge of ERP Systems
- 4. Address change management
- 5. Integrity

- 6. Cut to the chase
- 8. Fixed Fee
- 9. Alignment with corporate strategy
- 10.Requirements based on business process review

Proven Methodology





Success



ERP Expertise

ERP Portal

https://portal.180systems.com/portals/erp/

Top 10 ERP Systems

https://portal.180systems.com/tools/systems-analysis-tool/erp/

ERP Comparison

https://www.180systems.com/article/erp-comparison/

National Technology Forum

https://www.cpacanada.ca/en/career-and-professional-

development/conferences/2021/january/national-technology-forum-2021





Over 100 Clients



since 1974































CAPSTONE



























Let's Build Something!"

























180 Systems

SYSTEMS SELECTION

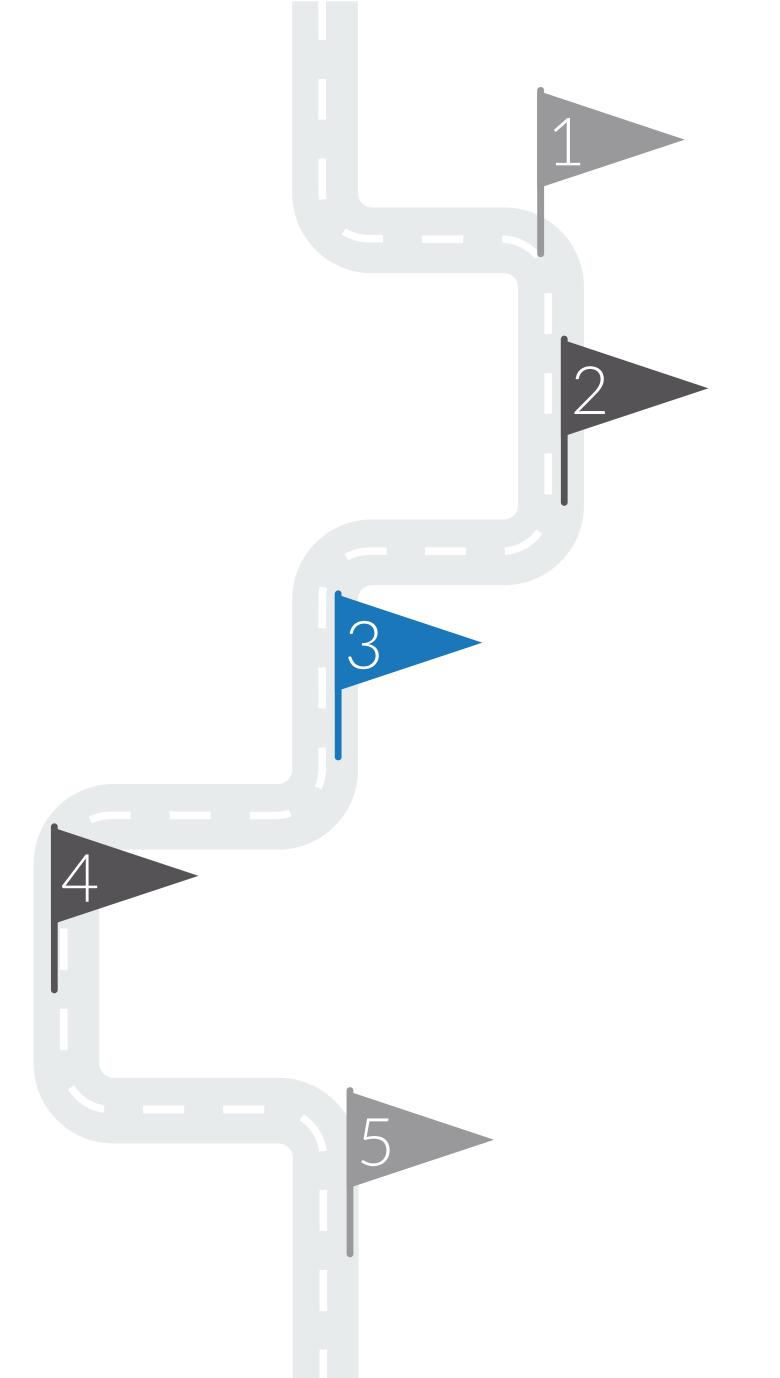


Software Selection

Roadmap

- Kickoff Meeting
- 1 Workshops and Business Process Reviews
- 2 Request for Proposal
- 3 Requirements Demonstration
- 4 Business Process Demonstration
- 5 Contract Negotiations





Kickoff Meting

Agenda

- 01. Confirm scope
- O2. Confirm methodology
- 03. Discuss schedule
- 04. Discuss technology trends and terms
- 05. Discuss major problems
- 06. Discuss Critical Success Factors (CSFs) what must be done well in order to be successful
- 07. Discuss key requirements which could help achieve CSFs
- O8. Discuss measurements of success.

 Measurements of success help ensure alignment with corporate objectives by linking to CSFs



Kickoff Meeting

Roles and Responsibilities



	180 S	ystems Roles & Respons	sibilities - Selection & Ir	nplementation		
Role Name	Steering Committee	Project Manager	Business Process Owners / Team Leads	Super Users / SME's	Technical IT	180 Systems
Overall	Provides company wide leadership in support of the project. Oversees all decisions related to the project - scope, budget, timeline, resources, risks & issues	Makes the business decisions for the project: day-to-day functionality decisions, makes resources available & disposes of issues and project scope changes	Manages scope and ensures all business requirements are handled by the new system. Owns all activities related to implementation	Subject matter experts for their functional area. Communicate all current state business operations and future state requirements		Consulting expertise and support
Selection						
Kick-off meeting to discuss scope, CSF, KPI, key requirements, major problems, decision criteria, schedule, trends	2	2				2
Provide input on As-Is business process		20	2	2	2	14
Document business process and kickoff meeting		2				18

Will be discussed in more detail during the implementation discussion



Workshops



1



Review Results of
Kickoff Meeting
Discuss Major
Problems and
Requirements



2

Requirements Report

Based on Kickoff meeting, workshops, checklists from other projects



3

Requirements Meeting

Meeting to confirm and prioritize Requirements



4

RFI Documents

RFI Word Document and RFI Excel Document



5

Vendors Selection

Select vendors and Issue RFI



6

Analyze Results and Benefits

Business case and qualifying vendors



Business Case



Based on Intangible Benefits

- Tangible and intangible benefits based on resolving problems identified in the workshops
- Costs of implementation based on responses to the RFI and anticipated internal costs

License	Amount
Oracle E Business Suite	\$1,096,984
SYSPRO	\$917,500
Microsoft Dynamics AX	\$497,750
IFS	\$800,000
Infor	\$515,625
SAP	\$1,166,854
Average	\$832,452
Additional licenses as add more users 2016 - % increase in staff over previous year 2017 - % increase in staff over previous year 2018 - % increase in staff over previous year	2% 3% 4% 5%
2016 - % increase in staff over previous year 2017 - % increase in staff over previous year 2018 - % increase in staff over previous year 2019 - % increase in staff	3%
2016 - % increase in staff over previous year 2017 - % increase in staff over previous year 2018 - % increase in staff over previous year 2019 - % increase in staff	3% 4% 5%
2016 - % increase in staff over previous year 2017 - % increase in staff over previous year 2018 - % increase in staff over previous year 2019 - % increase in staff Implementation Fees Assuming a ratio of 3:1 on license Fees	3% 4% 5% \$2,497,356
2016 - % increase in staff over previous year 2017 - % increase in staff over previous year 2018 - % increase in staff over previous year 2019 - % increase in staff	3% 4%

System problems	Requirements for solving problem		Hours Saved	Avg Rate	Amount
Multiple locations in whse - using a parallel system to know locations by aisle, level, and bin - using carousel software - mistakes are being made and need to reconcile	wnse mgmt	25% of resources time would be saved - 22 people (22 people * 40 hours per week * 46 weeks * 25%)		\$35	\$354,200



Business Case



Business Case			Calendar Years									
			2020	2021	2022	2023	2024	Total				
Cash Inflows /	Benefits and Gains		•									
		MRP	228,000	456,000	684,000	820,800	912,000	3,100,800				
	Reduce Extra freigh	nt costs	75,000	150,000	225,000	270,000	300,000	1,020,000				
	Reduce Los	st sales	50,000	100,000	150,000	180,000	200,000	680,000				
Avoid mainten	ance cost on current	system	50,000	200,000	200,000	200,000	200,000	850,000				
Create	reports without progra	ammers	50,000	200,000	200,000	200,000	200,000	850,000				
	Mobile	support	50,000	200,000	200,000	200,000	200,000	850,000				
	Total cash i	inflows	503,000	1,306,000	1,659,000	1,870,800	2,012,000	7,350,800				
Cash Outflows	Costs & Expenses		222 452	10.010	04.074	22.222	44.000	0.40.005				
		_icense	832,452	16,649	24,974	33,298	41,623	948,995				
	Implementation		624,339	1,248,678	624,339			2,497,356				
	Maint	enance	166,490	169,820	174,815	181,475	189,799	882,399				
		Travel	62,434	124,868	62,434			249,736				
PC	ost Implementation/Up	_			249,736		249,736	499,471				
	Infrastructure C		120,000		.=			120,000				
		I Costs	342,500	685,000	171,250	68,500	68,500	1,335,750				
Relie	of staff during impleme							0				
	Consulta		35,000	30,000	10,000			75,000				
	Total cash or	utflows	2,183,215	2,275,015	1,317,547	283,273	549,657	6,608,708				
	Cash Flow Su	ımmarv										
		inflows	503,000	1,306,000	1,659,000	1,870,800	2,012,000	7,350,800				
	Total or	_	2,183,215	2,275,015	1,317,547	283,273	549,657	6,608,708				
	Net cas	_	-1,680,215	-969,015	341,453	1,587,527	1,462,343	742,092				
	Interest Rate											
NPV	4.0%											
Inflows								\$6,418,854.24				
Outflows								\$6,067,840.53				
								\$351,013.71				
ROI								6%				



Requirements Analysis



Strategic CSFs (Critical Success Factors)	Key Requirements
1. Ship products quickly to end users	Inventory Availability
	Available to Promise (Time Phased View)
	Integration with couriers
	Warehouse management including scanning and hand-
	held devices, directing picking
	Kits (could already be bundled)
	Bundle and unbundle kits (no assembly just putting
	components in a carton)

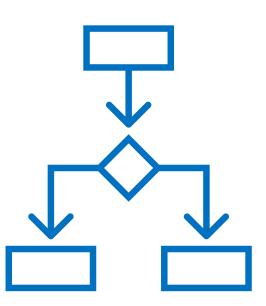
What Works Well	Key Requirements
1. Magento but deficient in custom reporting	Integration with Magento or equivalent
	Reporting tools

What Does Not Work Well	Key Requirements
1. Inventory not accurate and don't know costs – not using	Multi-whse
average costing or FIFO in Magento – just have last cost –	A single order can be shipped from multiple whse
data is unreliable for inventory costs but is ok with	• Returns
location and qty – (add-ons needed to make this work	• Exchanges
which took time to implement)	



Business Process Review

Key Components











Review Existing Processes

Documentation, interview staff, day in the life of interviewees

Problems (Opportunities)

Improve Efficiency, Effectiveness, or Controls of Business Processes

Impacts and Problem Types

Problems classified as Low to Critical Problems categorized by:

- System
- Business Process
- Training
- Infrastructure

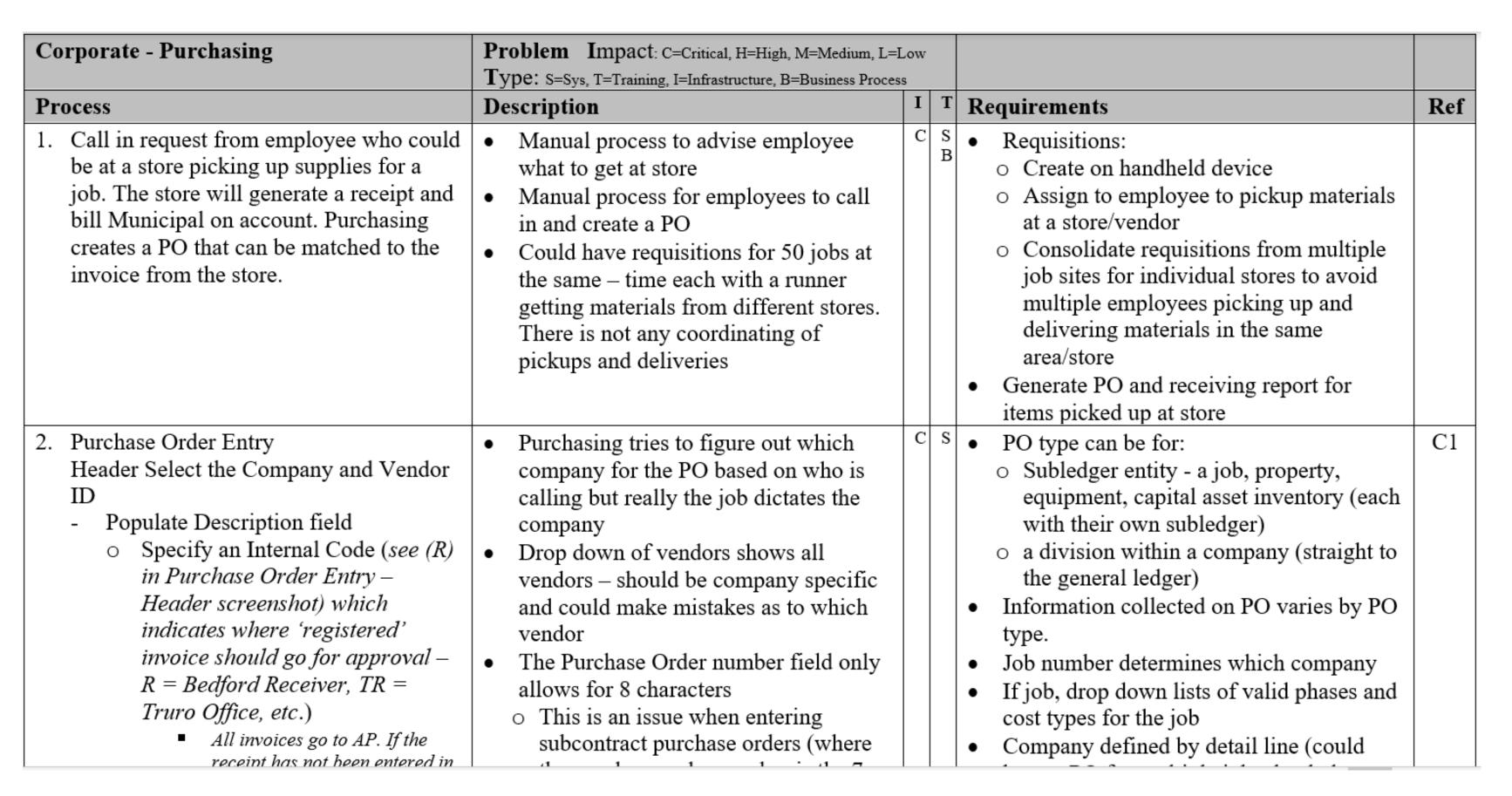
Requirements

System Requirements to solve business problems



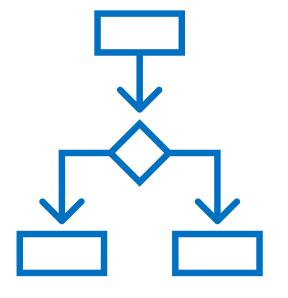
Business Process Review

Example

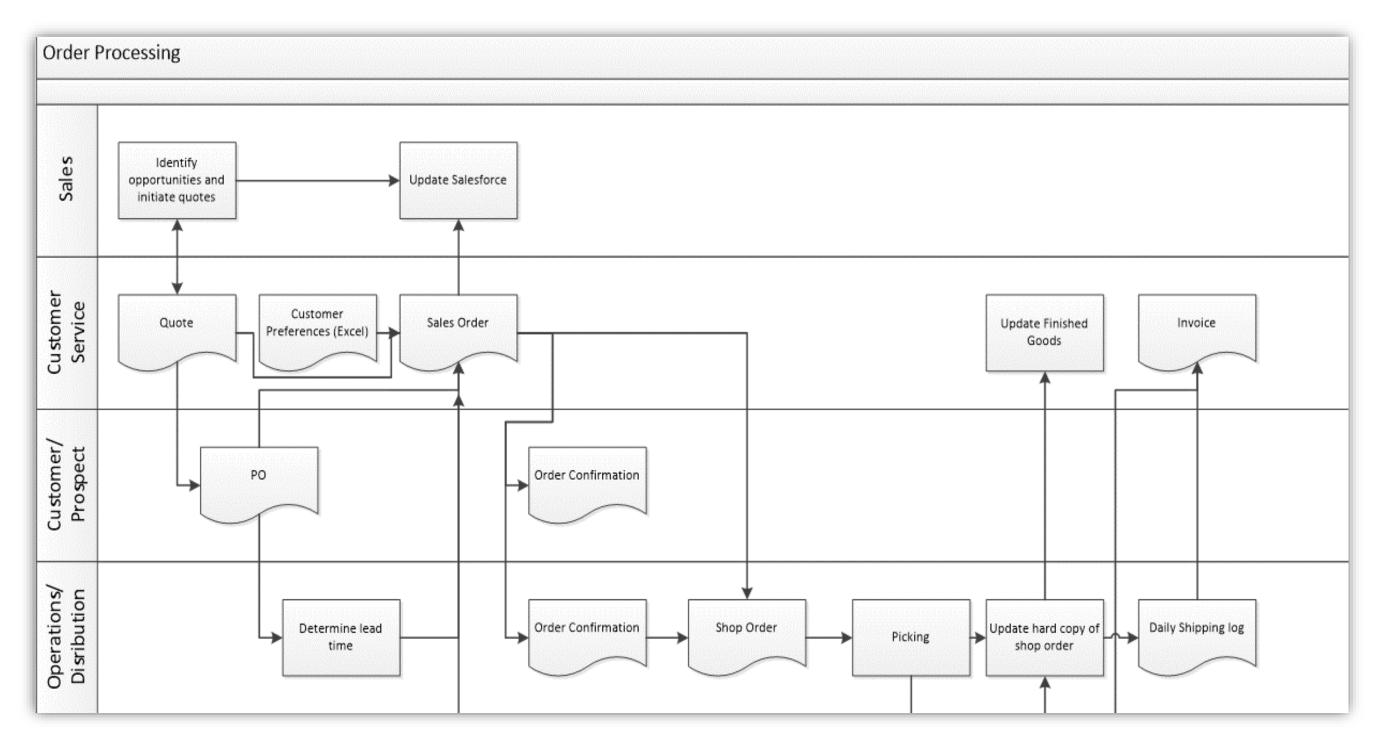


BPRs uploaded online for interviewees review

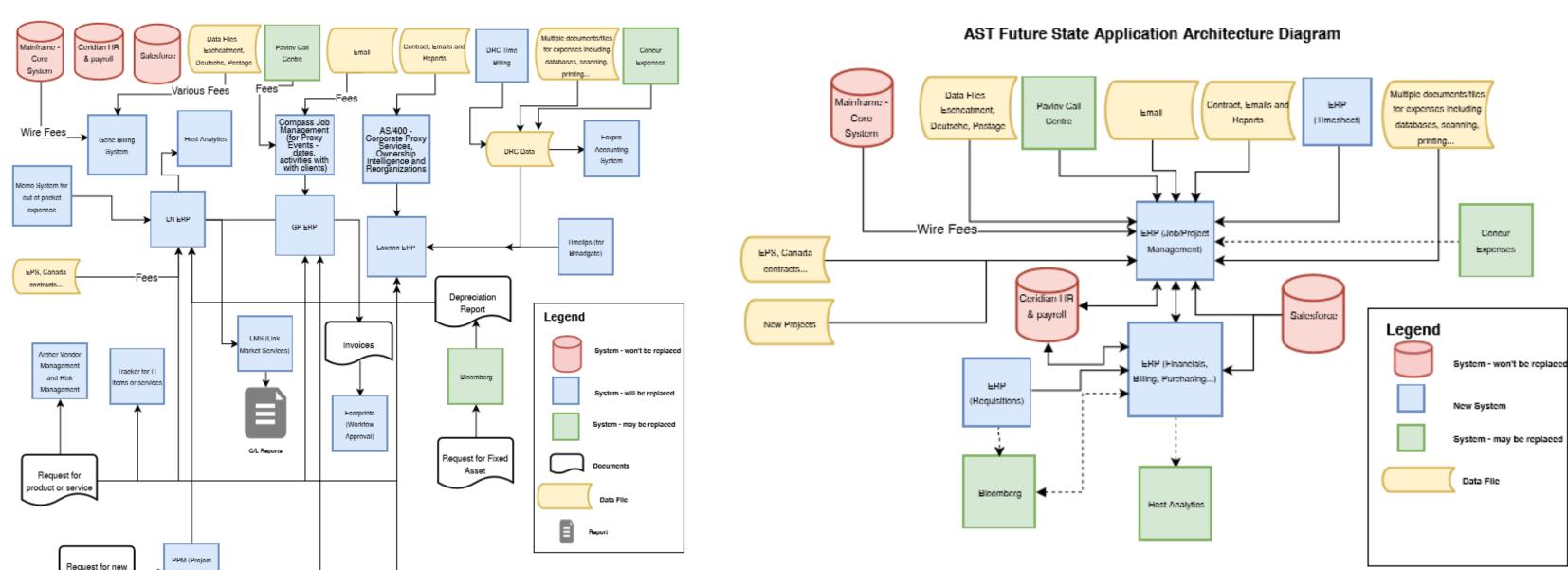




Process Maps



AST Current State Application Architecture Diagram





Request for Proposal



Explanation:

- Configuration change change can be done in minutes using tools such as adding a new field
- Minor customization change can be done in hours
- Major customization change will take multiple days

Requirements Report based on standard checklists and input from meeting and interviews – key and unique requirements defined unambiguously

#	Vendo	or Question	Wt	Vendor Response	ln	Additional Comments	
Part Two		Wtg (Weighting) 5=Critical items needing a response from vendors. To reduce the work to respond to the RFP, we are only asking for a response to requirements with a wtg=5. Short listed vendors will be asked to respond to all requirements later in the process 4=Other critical items 3=High 2=Medium 1=Low		The following response is required for the shaded cells below for Wtg=5: 9 = Requirement is fully addressed in the standard system; 8 = Configuration change; 6 = 3rd party using same tools and database as primary system; 5 = Workaround; 4 = Minor modification; 3 = 3rd party using different tools than primary system; 2 = Plans to fully address in the next year; 1 = Major modification; 0 = Not available		In (Included) If not included in quote, enter "N"; otherwise leave blank. If left blank, it means that there will not be any additional charges for providing the functionality to meet the requirement.	
I	Gene	eric Requirements					
1	Ease (Of Use					
2		own ss all modules ource document eg spreadsheet or scanned document	4				

#	Vendor Question	Wtg	Vendor Response
46	Scheduling based on:		
47	Outstanding orders and promise dates	4	
48	Expected arrival of raw materials needed for production	4	
49	Capacities of equipment and manpower	5	
50	Available work centres or lines	4	



RFP Results

Vendor Question	EPICO	R ERP	SYSPRO ERP			
General Ledger and Financial Reporting	555	95%	525	90%		
Accounts Payable	360	100%	310	86%		
Accounts Receivable	540	100%	465	86%		
Cash Management	0		0			
Forecasting	315	100%	290	92%		
Asset Management	135	100%	135	100%		
Order Processing	2500	79%	2735	87%		
Time and Attendance	245	91%	125	46%		
MRP	290	72%	405	100%		
Purchasing	915	92%	885	89%		
Inventory	1335	87%	1245	81%		
Warehouse Management	735	91%	375	46%		
Production	1485	100%	1350	91%		
E-Commerce	580	92%	170	27%		
Transportation Management	555	65%	460	54%		



- Prepare preliminary analysis of potential vendors includes costs, scoring of their responses, and similar customers
- Select short listed vendors

# Vendor Question	Wt	SAP Business One	/ N'ware Technologies	Epicor Software / Six S Partners			
Criteria	Wt						
Fit 5>95,4>90,3>85,2>80,1<80	5	1	5	4	20		
License Cost Variance 5>75,4>25,3>-25,2>-75,1<-75	3	4	12	4	12		
Implementation Variance 5>75,4>25,3>-25,2>-75,1<-75	2	4	8	4	8		
Costs not included -3>40, -2>20, -1>10	2	0	0	0	0		
Technology	4	4	16	4	16		
Vendor/Implementer	5	4	20	4	20		
	21		61		76		
Rank			11		3		

#	Vendor Question	EPI	COR	ERP	SYSPRO ERP		
Nun in p	nber of requirements not included rice		7			82	
	# of 9's (out of box)	272		82%	236		72%
	# of 6's (3rd party/same tools)	0		0%	0		0%
	# of 5's (workarounds)	0		0%	6		2%
	# of 4's (minor mods)	49		15%	35		11%
	# of 3's (3rd party/different tools)	1		0%	36		11%
	# of 2's (next year)	0		0%	0		0%
	# of 1's (major mods)	1		0%	4		1%
	# of 0's (not available)	5		2%	2		1%
	# of Blanks (no response)	2		1%	11		3%
	Total	330		100%	330		100%



Requirements Demonstration

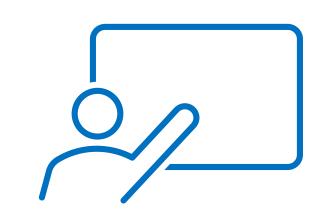
Script and Demonstration

#	Vendor Question	Wt	Vendor Response
	Demo complex requirment (3 minutes)		
	Demo simpler requirment (2 minutes)		
	Demo or discuss (1 minute)		
32	Sales Order		
33	Warnings in order entry if quantity ordered less than minimum batch size or quantity ordered is not within a certain % of the multiple batch size	5	
34	Deposit on orders based on credit terms that vary by customer	5	
35	Capable to Promise (CTP) which considers raw material availability and production capacity to determine whether CSR can meet customer request date for quote or order	5	
36	Change order process that includes:		
37	Alerts to purchasing and production	5	

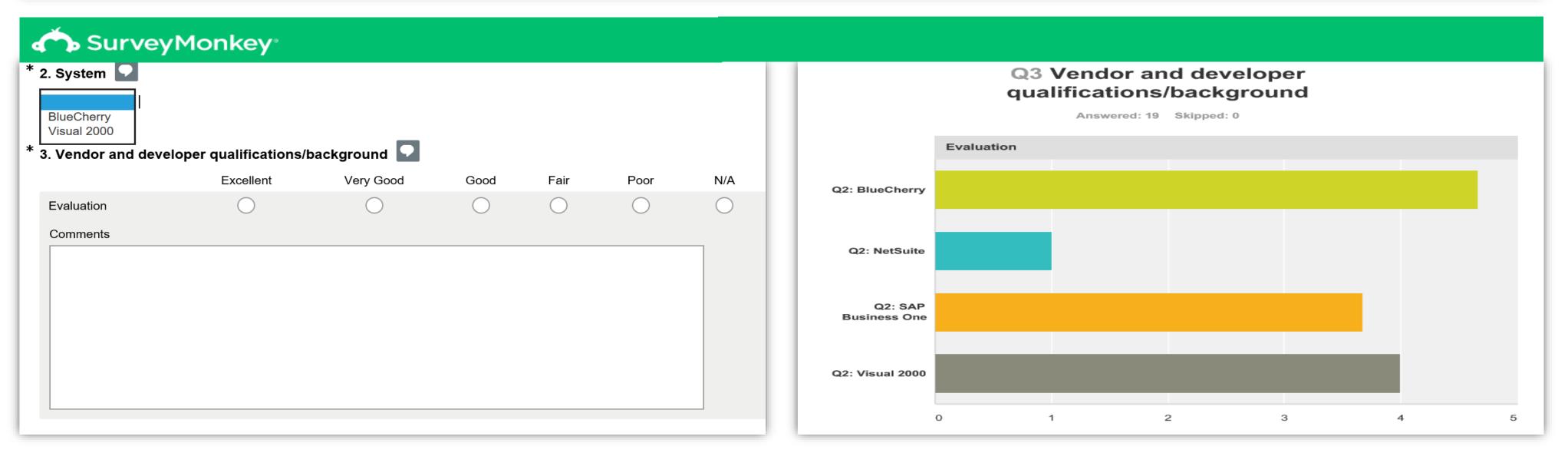
Agenda	Start Time	End Time	Agenda Mins	Instructions	Script Minutes	Buffer
Introductions/Qualifications	8:30 AM	8:45 AM	15	Include discussion of similar customers		
Generic Requirements and Business Intelligence	8:45 AM	9:10 AM	25	Section I and EE as specified in script and navigation	18	7
Financials (General Ledger and Financial Reporting, Accounts Payable, Accounts Receivable, and Cash Management)	9:10 AM	9:20 AM	10	Sections J-M as specified in script	7	3
Forecasting	9:20 AM	9:25 AM	5	Section N as specified in script	5	0



Demonstration Evaluation



D	E	Н	N	0	Р	Q	R	S	T	U	V	W
#	Vendor Question	Wt			EPICOR ERP					SYSPRO ERP		
	Demo complex requirment (3					s	Major Strengths				s	Major Strengths
	Demo simple requirment (2					W	Major Weakness				W	Major Weakness
	Demo (1 minute)					r	New Requirements				r	New Requirements
						f	Follow Up				f	Follow Up
W	E-Commerce											
1	Supplier Portal					s	can put in dates, update pricing, respond to RFQs				w	there is an existing web app but considered legacy and would not sell it





Business Process Demonstration



1. Objectives and Instructions

Sample Customer would like you to demonstrate a prototype of the TO-BE business process partly based on the agenda, demonstration requirements and sample documents. We have provided more time in the agenda compared to the requirements to allow you to:

- Demonstrate the process and not just a number of requirements that are difficult to connect to each other
- Get into more detail
- Demonstrate best practice or features not included in requirements that you think would be useful to Sample Customer

The demonstration will be attended by business process owners and subject matter experts who will attend the sections that are relevant to them. Therefore, it is important that you adhere to the time allotted for each agenda topic.

Process	Requirements
1. Customer asks for products with certain specifications: there are many attributes	 Section Q and U44,45,47
related to dimensions, Material Specification (material grade, chemical composition,	Section DD7-14
physical testing involving various heat treatment conditions, other tests and	Refer to 'Prefab CO Scenario'
checklists), welding, beveling. Most items are made to order, but some heads are in	under Sample Documents above.
stock. [Material Specifications, keyed on customer code, CO number and a sequence	
number, may be shared among multiple order lines.]	
2. Production jobs are generated at this time and operations and their due dates are	
determined. The time each operation takes depends on multiple factors including:	
Season - less productivity in winter	
Dimensions which vary by product. For example, the time it takes to manufacture	
discs varies by thickness.	



Cost Analysis



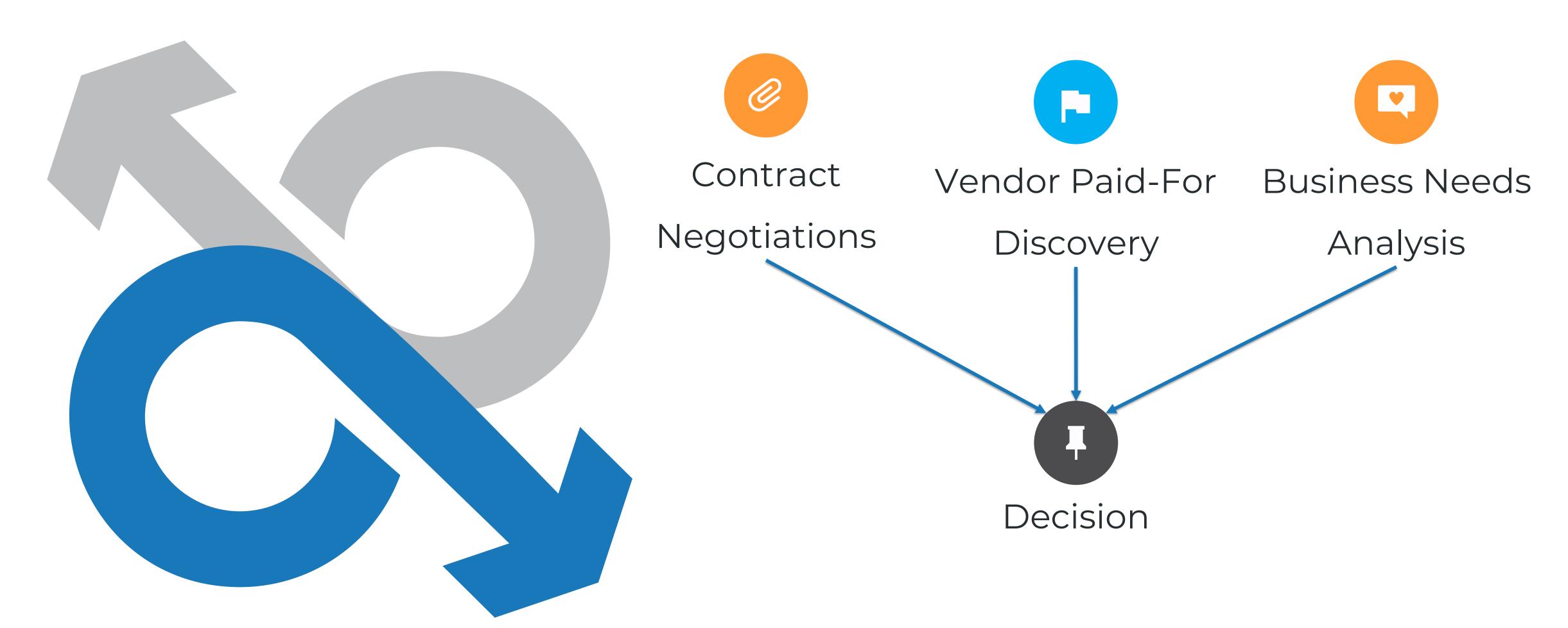
Α	В	С	D	E	F	G	Н	1	J	K
#	Criteria	One	Time Fees - 1s	st Year		2nd Year			3rd Year	
		License	Annual (2)	Implementation	License	Annual (2)	Implementation	License	Annual (2)	Implementation Not
Α	Product Information									
1	Product									
2	Version									
В	Costs by Module -									
В	Canadian Dollars (1)									
	Financials (General									
	Ledger, Financial									
1	Reporting, Accounts									
'	Payable, Accounts									
	Receivable and Cash									
	Management)									
2	Asset Management									
3	Forecasting									
4	Estimating									
5	Order Processing and									

Α	В	С	D	E	F	G	Н	1	J	K		
#	Criteria	One Time Fees - 1st Year				2nd Year			3rd Year			
		License	Annual (2)	Implementation	License	Annual (2)	Implementation	License	Annual (2)	Implementation		
С	Costs by Task - Canadian											
C	Dollars											
1	Initiation											
2	Project Management											
3	Training											
4	Design/Blueprint											
5	Build											
6	Test											
7	Integration (4)											



Contract Negotiations







Scope Estimate

Process	Number of Interviews
Financials (General Ledger and Financial Reporting, Accounts Receivable, Accounts Payable, Financial Budgeting, Cash Management)	2
Asset Management	1
Forecasting	1
Order Processing	1
MRP and Purchasing	1
Inventory and Warehouse Management	1
Production – formulas, scheduling and shop floor control	3
POS	1
Customer Relationship Management	1
HR, Payroll and Time & Attendance	2
E-Commerce / Portals	1
Total	15



180 Systems

SYSTEMS IMPLEMENTATION

Implementation Services



180 Systems Role

Selection

Implementation

Project Planning

Kickoff for Success

- Defining Roles, Responsibilities & the Responsibility Matrix (RACI)
- Establishing the Project Org Chart
- Internal and Vendor Kickoffs

Governing for Success

- Building the Project Charter including defining the Scope, Phased Approach, Assumptions, Risks & Budget
- Building the RAID Log
- Review the Vendor SOWs & schedule
- Discuss critical success factors (CSFs) and key performance indicators (KPIs) which measure
- attainment of CSFs
- Initial Risk Assessment
- Project Budget Tracking
- Change Control Process and Sign Off

Project Implementation

Managing for Success

- Weekly cadence with the Core ERP team, Functional teams, and leadership team
- Sharing experiences and helping the team to resolve the day-to-day project risks, issues, blockers, concerns, change requests etc.
- Manage all sub-plans including end user training, data migration,
 UAT, and Cutover
- Manage budget and change requests

180 Systems Implementation Options

1 Coach to Internal Project Manager

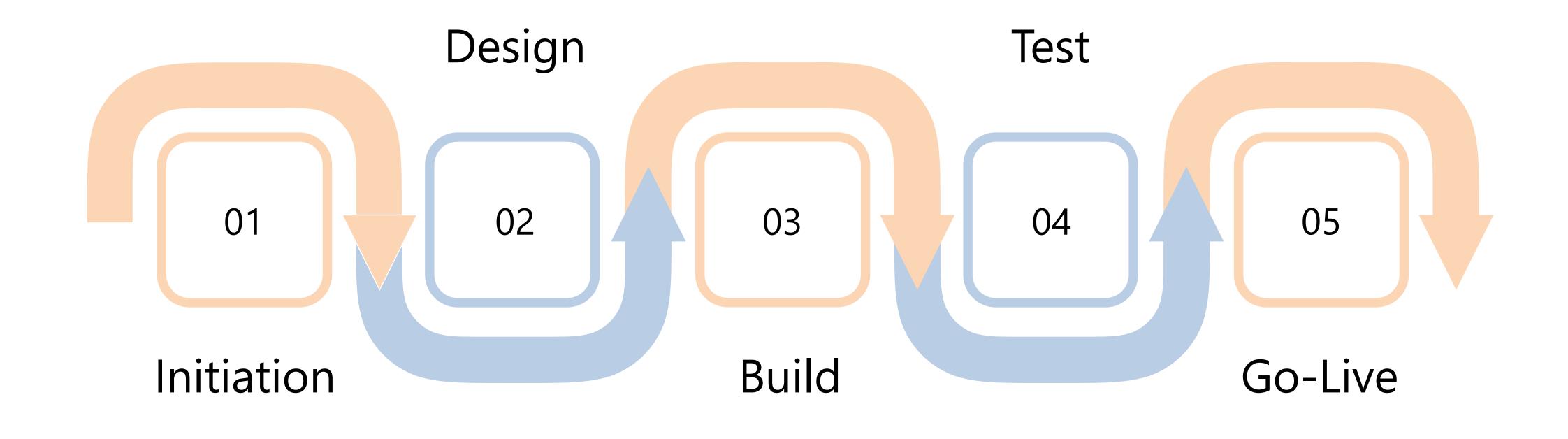


Client Project Manager



Implementation Lifecycle

Vendor Approach



Project Management



Resource Planning

4 Step Plan







1. Master Roles











Role

Project Sponsor

Role Description

- Final authority and decision-making body for project - scope, budget, timeline, resources, risks, issues and decisions
- Accountable to ensure a successful project is delivered for the business
- Accountable for all project business impacts - change management, communication, training, documentation etc.
- Reports to Executive Leadership
 Team

Primary Skills

Leadership Skills:

- Business expertise, big picture
 view/understanding of operations,
 representative of each major business
 area impacted
- Understand key goals of project & implications of outputs & risk
- Ability to select quality internal resources & supporters

Time Commitment

15% to 40% of time

Depends on size and

complexity of project

Name

John Smith



2. RACI

Defining the Responsibility Matrix (RACI)

Responsibility

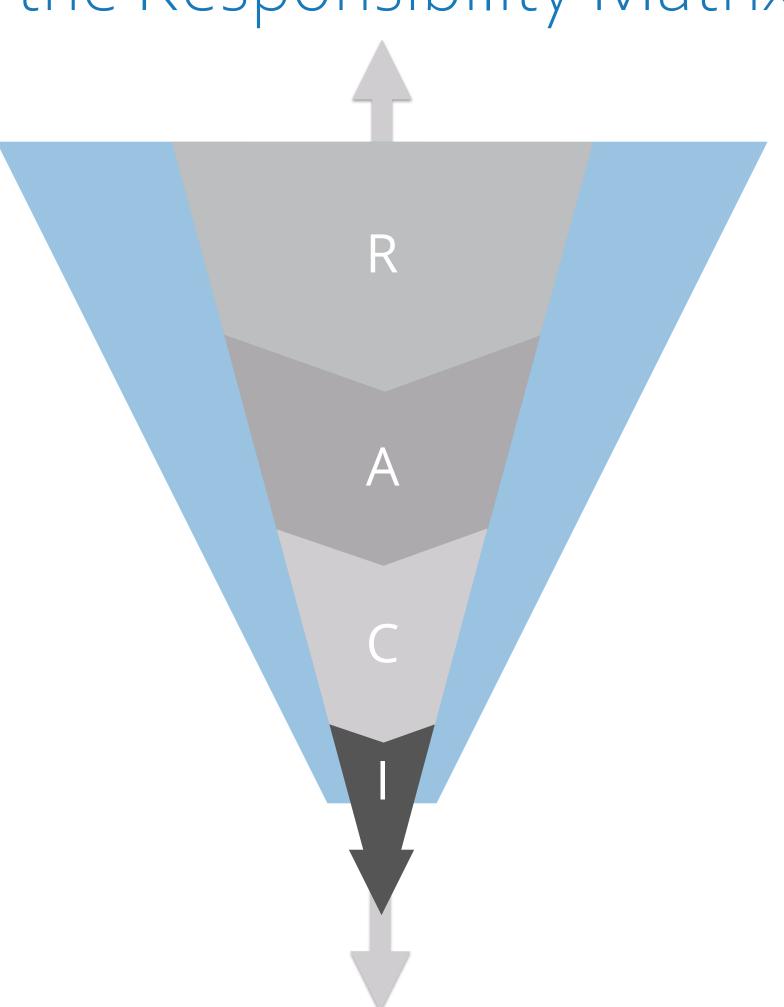
This position is RESPONSIBLE that work is done. They are the "doers".

Accountability

Position with ACCOUNTABILITY to approve/disapprove task or action.

The buck stops here!

One person per task is Accountable



Consulted

Person(s) who must be

CONSULTED about a task or action and must provide an input.

Informed

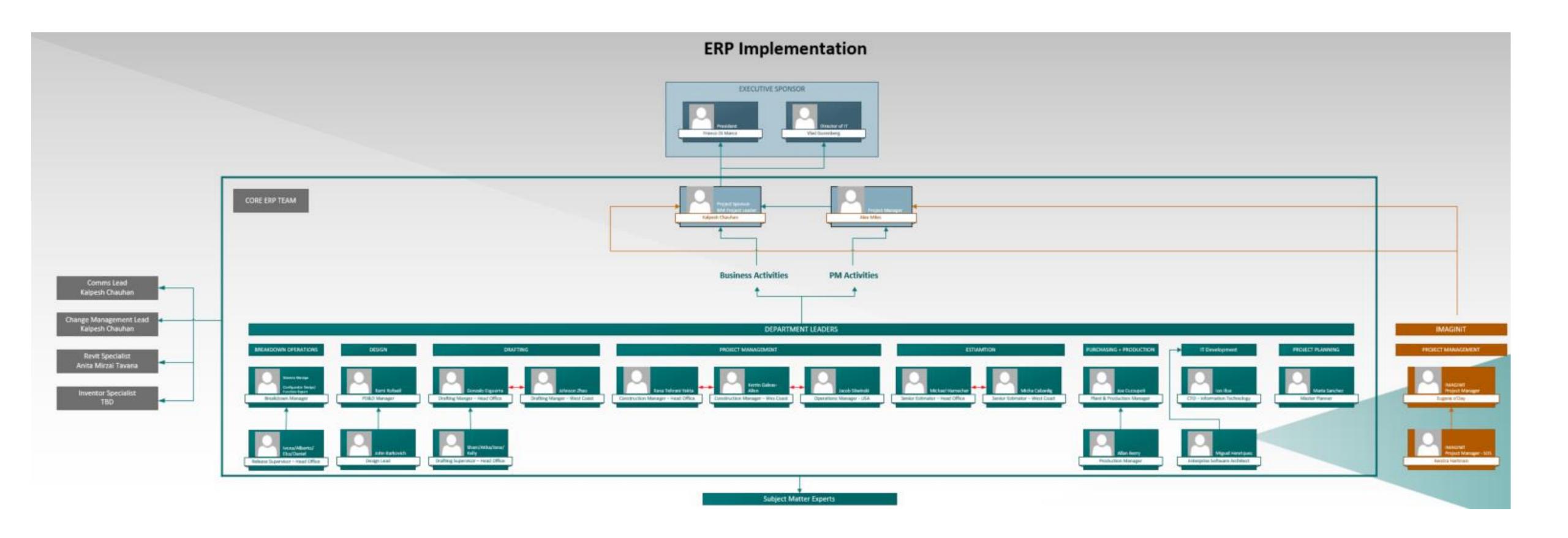
Person(s) who need to be

INFORMED about the task or action.

They are "kept in the picture" by one-way communication.



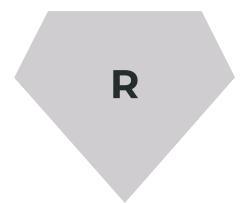
3. Project Org Chart & 4. Names + Titles





Project Planning

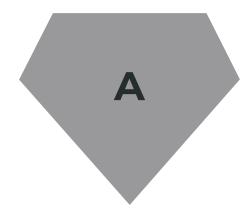
RAID Management



Risks

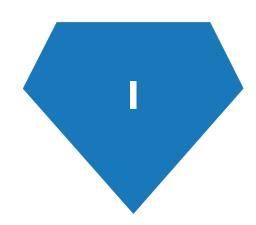
Identify all known or anticipated Risks for all stages of the project.

Document a clear mitigation plan for each Risk!



Actions

All Actions need to be planned and completed.
They will be captured with a prime/due date and managed at the weekly PM meetings.

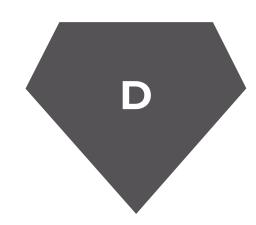


Issues

Every Issue must be

Logged **no matter how minor the issues are**.

Issues are managed
weekly at the PM
meetings.



Decisions

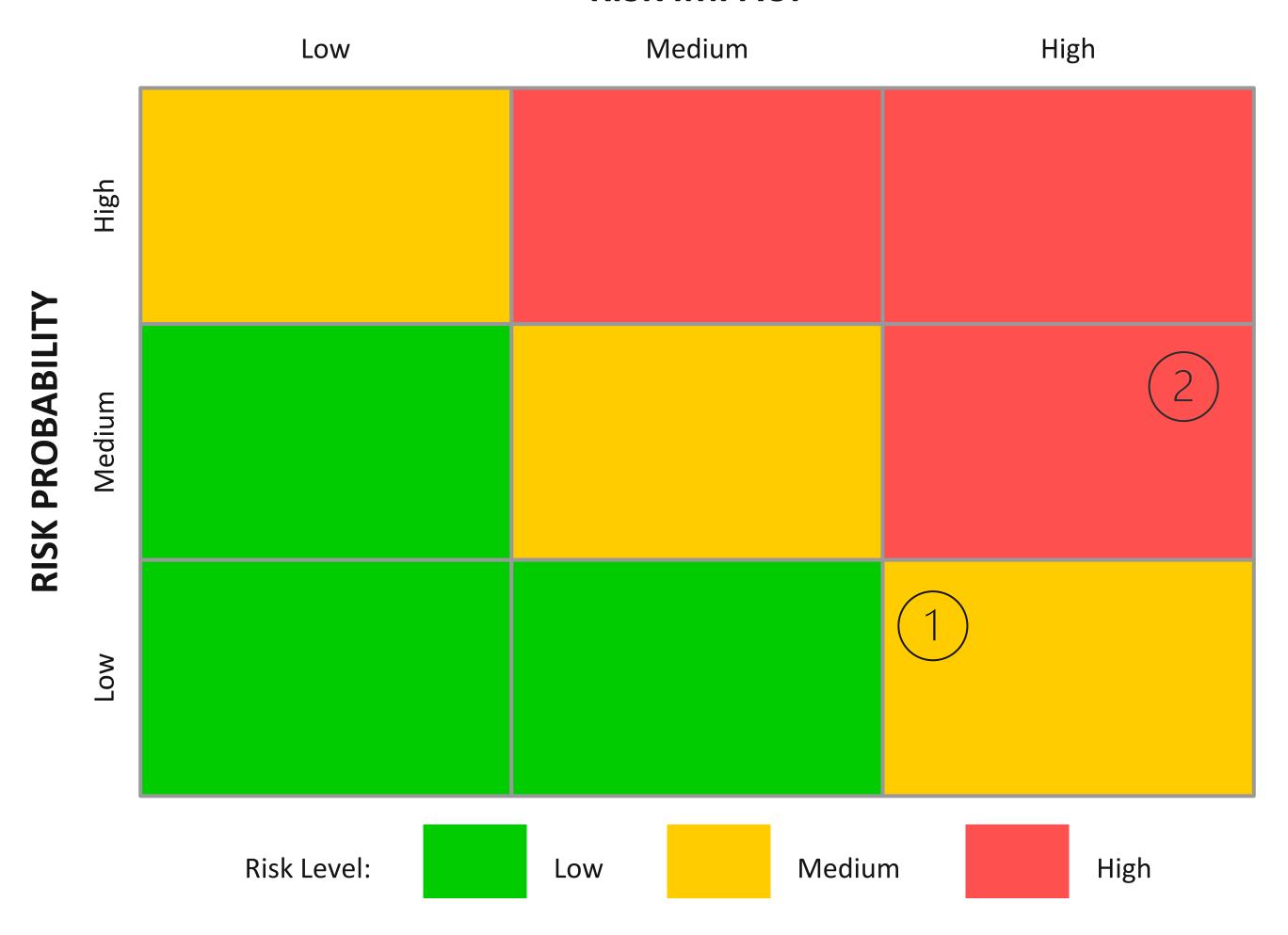
Capture all important decisions and rationale that supported them in supporting documents.



Initial Risk Assessment

RISK IMPACT

#	RISK DESCRIPTION	RISK MITIGATION PLAN
1	New/misunderstood requirements identified in the early stages of the project could change scope, budget, timeline	 Use the 180 Systems RFP as a checklist during vendor initiation and, design, and configuration meetings. Manage change requests to ensure only critical phase 1 requirements are approved. Implement as many work arounds as possible to avoid any customizations unless necessary to business operations.
2	Target GoLive date is extended from original estimate	 Milestone schedule defined early at the start of the project Stage Gate Exit Criteria signed off by client and vendor at each project stage Preparation for each stage begins in parallel with implementation activities Target GoLive range set for business Critical path and slack defined early in project





Weekly Cadence

Meeting	Frequency	Date/Time	Topics	180 Deliverables	Participants
Executive Sponsor	Weekly	TBD	- Overall schedule	Executive Sponsor Check-	Superior Executive Sponsor, Superior PM
Alignment			- Special items i.e. deployment strategies	In Deck	
			- Cross functional planning and resourcing		
			- Other Sub-Plans (i.e. Data Conversion,		
			UAT, Change Management)		
			- Required Decisions		
			- Change Requests		
Data Migration	Weekly	TBD	 Review Data Migration plan 	Data Migration Plan	Superior PM, Data Migration Lead, Functional Team Leads
Meeting			 Update Data Migration tasks & Issues 		(as required)
			- Data Upload Logs		
Training Meeting	Weekly	TBD	 Training Content to be delivered in each 	Training Plan	
			session		
			 Training Agendas 		
			 Personnel in each training session 		
Testing Meeting	Weekly		- Testing Script	Testing Plan and UAT	
			 Testing sections and scheduling 	Script	
			 Unit Testing vs. End-to-End Testing 		
Core Team Meeting	Weekly	TBD	 Previous week's task updates 	Project Plan updates	Core Team, Superior PM
			 Current week's tasks 		
			- Issues an blockers		
Vendor Status	Weekly	TBD	 Update Project Plan & RAID 	Weekly Status Report	Superior PM, Implementer PM
Meeting			 Previous week accomplishments 		
			 Current week's tasks 		
			 Current Week Goals 		
			- *from vendor perspective		
Team Huddles	Daily	TBD	- Actionable Items & Issues	As Required	Aa Required
Steer Co Meeting	Monthly	TBD	 High level scope, timeline, and budget 	Steer Co Slide Deck	Steer Co, Executive Sponsor, Superior PM
			 Major project decisions to be made 		
			- Change Requests		



Weekly Project Summary Report



Project Status Report

Project X Project Name: Customer: Х Vendor Project Sponsor: Vendor Consultant Lead: Customer Project Manager: Alex Miles Current Project Stage: GoLive Prep

Project Summary / Health

Status Period:

Scope: Infrastructure, Business Analysis & Design, Module or App Configuration, Reporting, Data Conversion, Data Integration as per

TimeLine: The project is expected to take place over 20 weeks and has an expected GoLive of Sept 12th, 2022. Currently the project is in the GoLive prep stage as of August 22nd, 2022.

Budget: Budget will be tracked exclusively through the Finance Tracker.

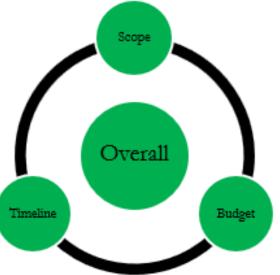
Accomplishments

- UAT Completed
- Cutover plan built and delivered
- Billing Development tweaks
- Initial list of customers/projects uploaded to X (777 projects, 166 still to be billed)
 - o To be billed projects need to have Expenses, GL Entries, Concur Entries, and additional fees added manually by the team beginning this week.

August 2022

Next Steps

- Data Migration Tasks
 - o May, June, July 2022 month end GL entries to be uploaded with projects
 - Validate master data in PROD
- Critical Reports
 - o Custom Reports (Final Invoices, Pre Billing Report, Unbilled Report, Gross Profit Report, AR Aging, AP Aging)
 - o Revenue by Client by Project Report
 - o DRC Activity SmartList
- UAT Sign off document to be sent





- 180 Systems Invoices (June and July)
- X Team is preparing to be onsite for GoLive week (Sept 12th 16th)
- 180 Systems to build out a workshop plan for Slalom consulting discovery project

Overall Project Management

Pending Change Orders / Decisions

ID	Decision Description	Constraint	Status	Owner
X-CR1	Request to rebuild servers on 2016 OS	Schedule	Approved	Jonathan Hoseman
X-CR2	Additional hours to support extra billing discovery, development, testing, and deployment	Schedule	Approved	Jonathan Hoseman
180-CR3	Support through September month end and post GoLive issues until end of October	Budget	Approved	Jonathan Hoseman

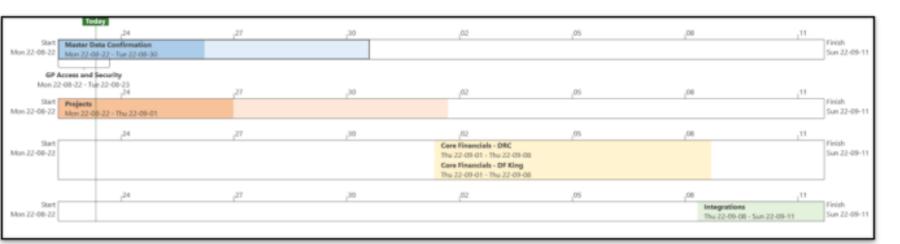
Acknowledgements

I acknowledge that I have reviewed the information contained in this status report for accuracy and know that it represents a realistic view of the state of the project. This Status Report is delivered to the co-project sponsors and the Vendor Project Sponsor.

Date: 08/23/2022

Signature: Alex Miles, Project Manager

Cutover Plan





Project Summary

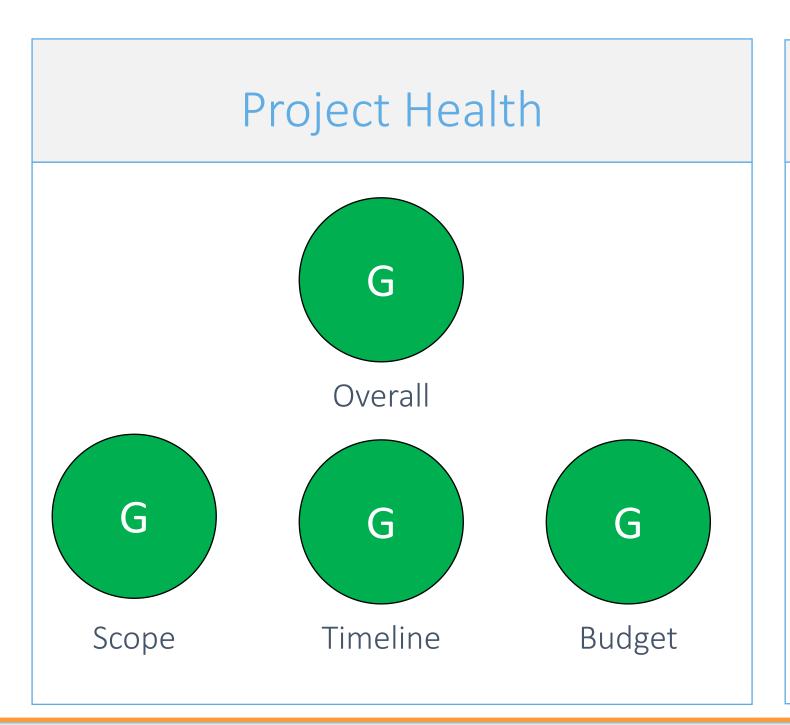
ERP Implementation

Project Timeline

WBS	1.2	1.3	1.4	1.5	1.6	1.7	1.7	1.9	1.10
Status	Completed	Completed	Completed	Completed	Completed	Completed	Completed	Completed	In Progress
Target	April 22 nd	May 11 th	June 20 th	July 11 th	July 11 th	July 11 th	Aug 1 st	Aug 26 th	Sept 12 th
Description	Infrastructure	Business Analysis	Data Conversions	Reporting	Configuration	Training	Core Billing Development	Testing	Target GoLive Date

Today

Sept-12



Project Current Focus

- Cutover Cutover Planning and Cutover tasks before Aug month end
- Documentation Billing processdocumentation and PFD
- Reporting Custom reports development including invoices
- Legacy System Retirement Contracts to be reviewed and terminated

Previous Week Accomplishments

- UAT Completed
- Cutover plan built and delivered

Current Crystal Resource Requirements

Low Medium High

Next Expected Milestone

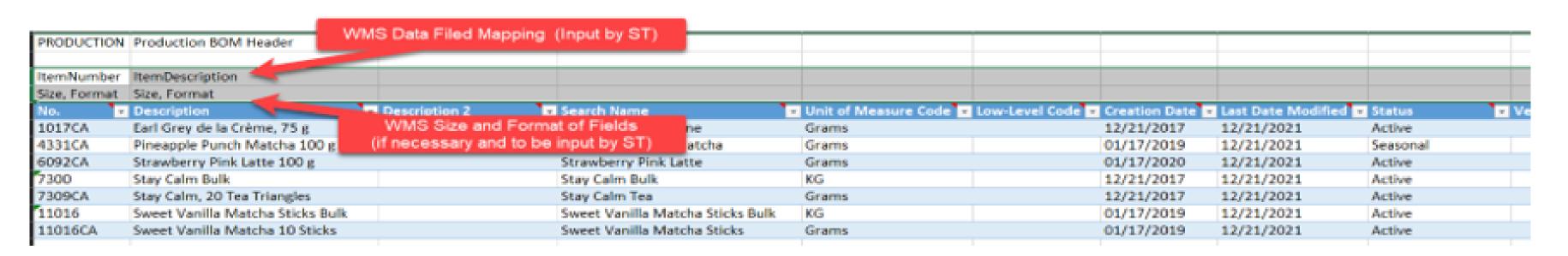
- GoLive
- Target Date: Sept 12th



Data Migration Document

DATA MAPPING TEMPLATE

A data mapping template is required for each file that is being converted from the Legacy system(s) to the new Production system(s). If any data is being translated or validation rules are being applied during a data conversion, the data transformation rules are documented. The following is an example of a data mapping table for a General Ledger history & opening balance migration. Examples of data translation/validation rules appear on the next page. The data mapping will occur directly in the Excel templates provided by Aptean. A screenshot is provided below.

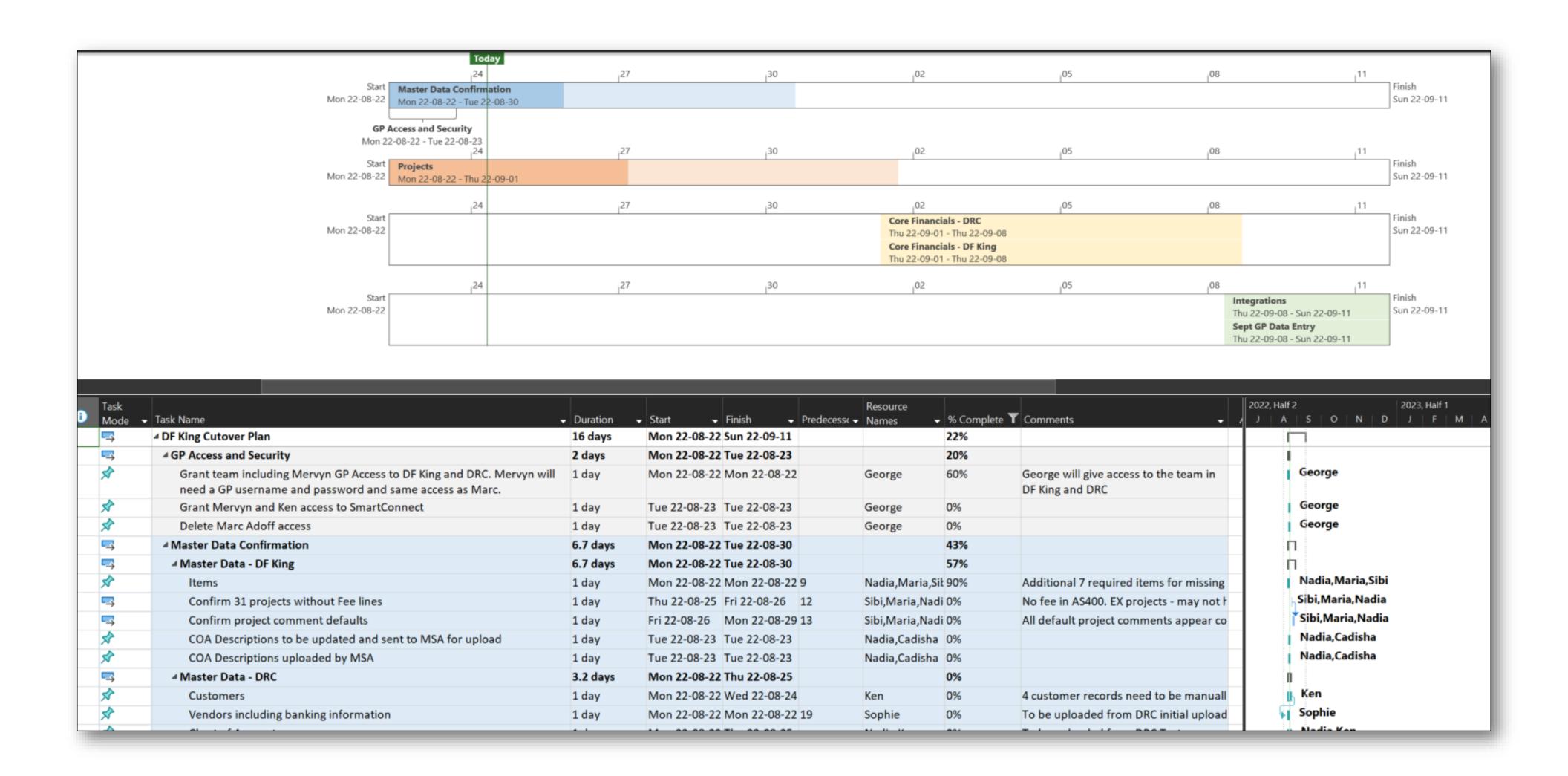


		Source			Target		Data Translation /	Mandatory or	Display Format
No	Table	Field	Type / Sixe	Table	Field	Type / Sixe	Validation Rule Reference	Optional	
1.	GLAFS	ACCTID	String*45	LedgerMiss	Org	varchar(14)	1	Mandatory	
2.	GLAFS	ACCTID	String*45	LedgerMisc	Account	varchar(13)	1	Mandatory	
3.	GLAFS	FSCSYR	String*4	LedgerMisc	Period	integer()	2	Mandatory	200912
4.				LedgerMisc	<u>TransDate</u>	datetime()	3	Mandatory	12/31/2009



Sub-Plans

Detailed Cutover Plan





180 Systems

SYSTEMS OPTIMIZATION



System Optimization

Methodology

IDENTIFICATION

- Identification of critical success factors (what an organization must do well in order to be successful)
- Identifications of the requirements and problems in achieving the critical success factors

WORKSHOPS

 Departmental workshops to identify strengths and weaknesses/problems of the existing system/business process

GAP ANALYSIS

 Gap analysis to identify the weaknesses/problems and their severity

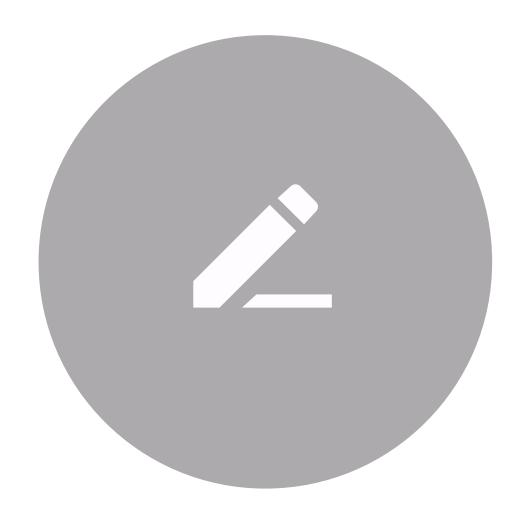
RECOMMENDATIONS

- Business process improvement
- System enhancements by the vendor
- System enhancements utilizing automation tools
- Project management and change management



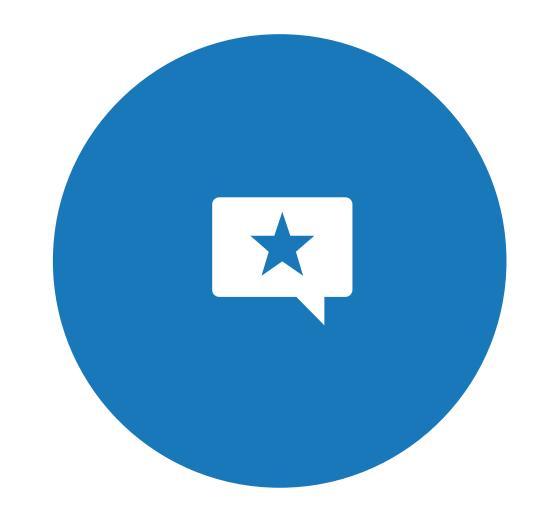
System Optimization

How to Optimize or Rescue the ERP System



Business Process Improvement

- Inefficient business processes that are for relatively standard activities should be changed
- Some processes have problems because the employees are not well trained or the system is slow and unstable
- 180 Systems will recommend changes to business processes, training and infrastructure



Vendor Customization

- With some tweaking by the vendor, some system problems may be solved
- 180 Systems will prepare documentation for the vendor, who would prepare a quote and potentially implement the necessary changes



Automation Tools

- Some problems can be solved utilizing system configuration tools
- Some problems can be solved with best of breed business intelligence tools
- Some problems can be solved by Robotic Process
 Automation (RPA) which automates routine tasks
- 180 Systems will either do the work required and/or provide training to internal resources

180 Systems

CONSULTANTS WITHOUT BIAS